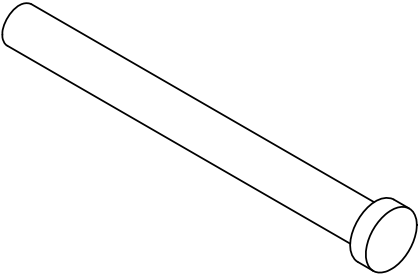
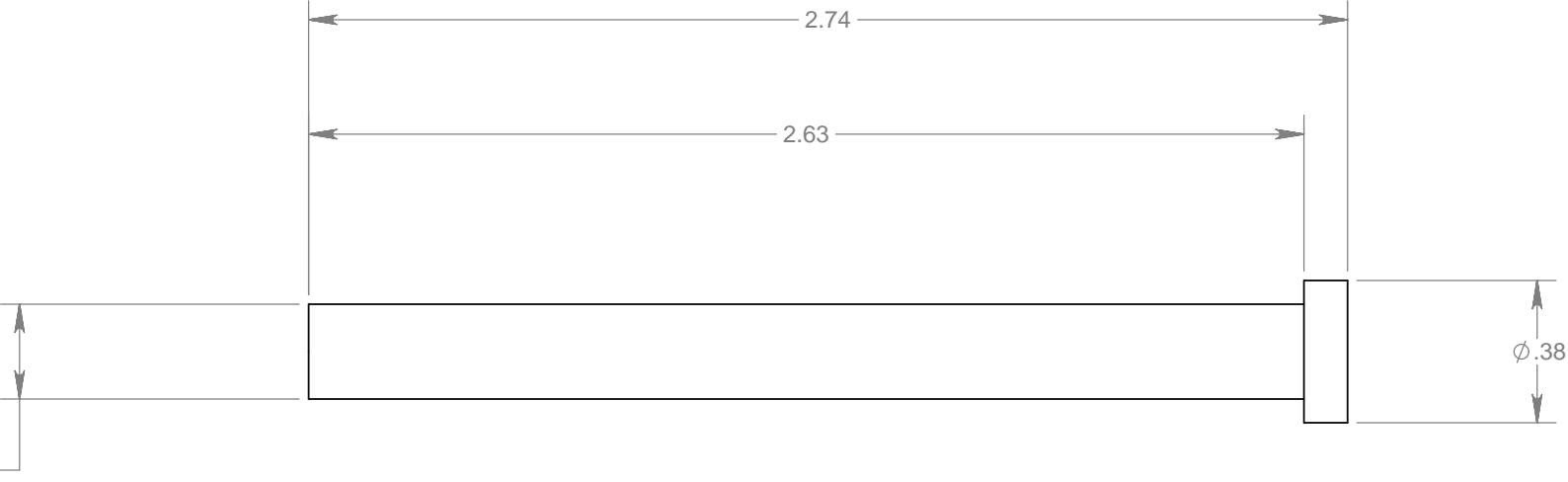


PROPRIETARY AND CONFIDENTIAL  
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PROHIBITED.


| NEXT ASSEMBLY  |  | PROJECT     |  | REVISIONS |             |        |      |      |
|----------------|--|-------------|--|-----------|-------------|--------|------|------|
| 500-302000-301 |  | 500 VARIOUS |  | REV.      | DESCRIPTION | REV BY | DATE | APPV |



500-302051-001,  
PIN, STRUT MOUNT

NOTE:

1. HEAT TREAT TO CONDITION H1150 IAW AMS2759/3.  
MINIMUM HARDNESS HB 277-352 (HRC 28-37).  
NO ADDITIONAL TENSILE TESTS REQUIRED IF THE MATERIAL  
CERTIFICATION QUALIFIES THROUGH TEST THAT THE MATERIAL  
CAPABILITY MEETS THE MINIMUM PERFORMANCE REQUIREMENTS  
PER AMS 5604/5643 AT THE H900 CONDITION.

| - DO NOT SCALE DRAWING -<br>UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS ARE IN INCHES<br>REMOVE ALL BURRS & BREAK SHARP EDGES |             |  | SIGNATURE                        |              | DATE  |               | <div>13340 N.E. Whitaker Way<br/>Portland, Oregon 97230<br/>Ph. 503.257.3511</div> |              |                  |
|--|-------------|--|----------------------------------|--------------|-------|---------------|---|--------------|------------------|
|  |             |  | DRAWN BY:                        | D KRUI THOFF | DATE: | 8/1/13        |   |              |                  |
| TOLERANCES   |             |  | CHECKED BY:                      | D WRIGHT     | DATE: | 2/12/14       | TITLE<br><b>PIN, STRUT MOUNT</b>  |              |                  |
| MACHINE<br>FINISH<br><div>63</div>   | DIMENSIONS: | X.X ± .1<br>X.XX ± .01<br>X.XXX ± .005 | PRODUCTION CONTROL:              | J RODRIQUEZ  | DATE: | 2/11/14       |   |              |                  |
|  | ANGLES:     | X ± 1°<br>X.X ± .5°                    | ENGINEER APPROVAL:               | D CORNELIUS  | DATE: | 2/12/14       |   |              |                  |
| MATERIAL<br><div>1</div> AISI 17-4PH, H1150, PER AMS 5643  |             |  | ESTIMATED WEIGHT:                | 0.005 Lbs    | SIZE: | B             | DRAWING NO.<br><b>500-302051</b>  |              | REV<br><b>IR</b> |
| FINISH<br>ELECTROPOLISH PER ASTM B912  |             |  | DRAWING FILE NAME:<br>500-302051 |              |       | SCALE:<br>1:1 | MODEL FILE NAME:<br>500-302051  | SHEET 1 OF 1 |                  |